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PERMANENT WATERSLIDE DECAL APPLICATION INSTRUCTIONS

Tools Required:

- Sharp Scissors
- Spray Bottle of clean room temperature Water (distilled water is preferred)
- Paper Towel

Each decal has three pieces:

1. The top layer is the pre-mask film.
2. The middle layer is the printed decal film.
3. The bottom layer is the backing paper.

You should read these instructions all the way through before starting. These decals come to you in three layers. The top layer is called pre-mask film. It is very difficult to see. The middle layer is the actual decal. The bottom layer is backing paper that releases from the decal after water is applied to it.

Application:

Application surface should be as smooth as possible. Make sure you have cleaned the application surface, insuring that it is free of any oils and debris. If you plan to clear coat the decal, first apply a clear coat over the application surface and allow coating to dry. This will insure that the application surface is smooth and any previous pores are sealed.

Remove decal sheet from packaging gently. Cut out decal in square/rectangular/circular pattern using a sharp pair of scissors leaving at least ¼-½" between the decal print and cutting edge. Store the remainder of the decal sheet in supplied packaging. This will prevent oils and moisture from coming in contact with sheet.

Fill a spray bottle with clean room temperature water. Distilled water will work the best. Place the cut out decal on a damp paper towel and spray decal backing until it is completely soaked. Flip decal so that the print side is facing up and spray lightly with water. The decal film will start to separate from the backing. This could take between 15-60 seconds. Once the decal has started to separate you may proceed to next step.

Carefully place decal and backing on application surface where you want the decal to be placed. You may moisten the application surface with water first to assist you in decal placement after application. Carefully slide the backing paper out from underneath the decal film leaving the film on the application surface. You may use a small soft brush or your fingers to assist you in holding the film in place. Smooth out decal using a damp paper towel or soft brush. Using a paper towel or soft brush, carefully dab away excess water.

Before any type of clear coating you must make sure that the decal is 100% dry both on top and underneath. It is recommended that you wait 24 hours for any remaining moisture to evaporate. You may speed up this process by using a hair dryer, do not use a heat gun. If there is any moisture present when you apply your clear coat you risk damaging the decal.

Once the decal has cured you may peel away the pre-mask from the top of the decal.

Clear Coating and Removal:

There is no need to clear coat your decal. Decals are permanent and have an ASTM 3359 B: 5B rating and low profile design of only 12 microns thick. Decals can be removed using mineral sprits, paint thinner or other suitable stripper.

Final Note:

The application of permanent waterslide decals requires a degree of dexterity, and concentration. If this is your first time apply waterslide decal, please try some samples first. We cannot be responsible for replacing decals that have been damaged during application.